

CIGARETTE SPECIFICATION

STOCKTON STREET
PM SUPER LIGHTS 83MM REGULAR FTB
BRAND CODE-1300 (STD)

EFFECTIVE DATE: 10/23/89
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	8.0	MG/CIGT	7.5	-	8.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	62.0	MM							
FILTER LENGTH	:	21.0	MM							
TIPPING LENGTH	:	25.000	MM							
TOTAL R.T.O.	:	4.75	IN. H2O							
DILUTION TARGET	:	33.0 +/-	5.0 %							

TIPPING PAPER /USE UP:	50MM X 3200M WHT SGL PPT	KC 236M2	12-136-A LASER PERF.
REPLACE WITH	50MM X 3200M WHT SGL PPT	KC 236M2	12-136-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR, CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE	:	FINDLEY 355-381-01	PVA 62-050-A
	:	NATIONAL 72-2782	PVA 62-069-A

SEAM ADHESIVE	:	FULLER WB-3902U	PVA 61-444-A
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STD. FILLER - PACK O.V.: A1330 - 12.00% PM SUPER LIGHTS REGULAR FTB

CIGARETTE PAPER : 27.25MM X 6500M 50GU/2.6%(KC664/EC14547) 10-028-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK B) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : NO SUBSTITUTION OF MATERIALS/VENDORS.

REASON FOR CHANGE : TPG PAPER PRESSURE DROP CHGD FROM 12-136-A (.60CM
: +/-0.1CM) TO 12-136-B (.35CM +/-0.1CM) ON A U/R
: BASIS. CHANGE MADE TO INCREASE DILUTION AVERAGE &
: DECREASE TAR DELIVERY. NO WT. CHANGE. OK TO MIX.

PREPARED BY : A.M. HILBURN
PREPARATION DATE : 10/20/89

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APPROVED BY:

JE P. Hilburn

SUPERCEDES SPECIFICATION DATED: 9/05/89

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